

KEX Tire Repair Materials and Accessories Catalog 2012





BASIC STEPS OF TIRE REPAIR

Serious eye or ear injuries may result from not wearing adequate eye (goggles or face shields) and ear protection while repairing tires.

The Three Basic Steps for Puncture Repairing are:

(1) removing the tire from the wheel for inspection and repair,(2) filling the injury to keep moisture out, and(3) sealing the innerliner with a repair unit to prevent air loss.



EXTERNAL INSPECTION

Prior to demounting, check tire surface and the valve for the source of the leak(s) by using water or a soap solution. Mark the injured area and totally deflate the tire. Then carefully remove the tire from the wheel to avoid further damage to the tire, particularly to the bead area. Place on a well-lighted spreader.



FILL INJURY

(Use compatible repair materials.) Cement the puncture channel and fill the injury from the inside of the tire with a suitable vulcanizing material or a rubber plug. Without stretching the plug cut the material off just above the inside tire surface. It is necessary to fill the injury to provide a backup for the repair unit and to prevent rusting of the steel wires or deterioration of fabric. For combination repair/plug units skip this step.



INTERNAL EXAMINATION

Spread the beads and mark the puncture with a tire crayon. Remove the nail or puncturing object noting the direction of penetration. Probe the injury with a blunt awl to determine the extent and direction of the injury and remove any loose foreign material. Injuries exceeding ¼ must not be repaired in other than a full-service repair facility. Inspect for any other internal damage.



REPAIR UNIT SELECTION

Center the repair unit over the injury and outline an area larger than the unit, so buffing will not remove the crayon marks. If multiple repairs are made, repair units must not overlap. Repair materials must be selected from those recommended for the construction (radial or bias) and tire inflation pressure. Some light truck tires operate at a higher inflation pressure than passenger tires and require a different repair unit. Consult your repair unit selection.



CLEANING

Clean the area around the puncture thoroughly with a proper liner cleaner. Use a clean cloth and/or scraper. Do not use gasoline - use may cause serious injury. This step serves to remove dirt and mold lubricants which can impair repair unit adhesion and contaminate buffing tools. Consult your local repair materials supplier for a proper cleaner.*



BUFFING

To prevent contamination and preserve the outline, buff within the marked area thoroughly and evenly with a low speed (5,000 rpm max.) fine wire brush or gritted rasp. Buff to a smooth velvet surface (RMA #1 or #2 buffed texture** for chemical vulcanizing repairs). Take care not to gouge the innerliner or expose casing fabric. Remove any buffing dust with a vacuum cleaner.



CLEAN INJURY CHANNEL Use a proper hand reamer, carbide cutter, or drill bit (1,200 rpm max.) to ream the puncture channel from the inside of the tire to clean the injury. Remove steel wires protruding above the liner surface to prevent damage to the repair unit.



CEMENTING Apply chemical cement* according to repair manufacturer's procedures. Allow the cement to dry thoroughly.



*Refer to information on the product or manufacturer's Material Safety Data Sheet and follow guidelines for handling and disposal.

**See RMA Shop Bulletin No. 29 available from the address below.

Rubber Manufacturers Assocation 1400 K Street, N.W. Washington, DC 20005-2403



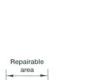
REPAIR UNIT APPLICATION

The tire must be in a relaxed position when the repair unit is installed. (Do not spread the beads excessively.) If applicable, install the unit so that the alignment is correct. Center the repair unit over the injury and stitch down thoroughly with a stitching tool, working from the center out. Being careful not to stretch the plug, cut the material flush with the outer tread surface.



For combination repair/plug units, pull the plug through the injury until the repair just reaches the liner, then stitch. Remove and discard the protective covering. Follow manufacturer's recommendations for further installation instructions.





These Procedures are limited to tread area only.

FINAL INSPECTION

(For tube-type tires be sure to use a

properly repaired or new tube to replace

a damaged tube.) After remounting and inflating, the tire, both beads, the repair,

and the valve must be checked with water

or a soap solution to detect leaks. If the tire

continues to lose air, it must be removed from

the wheel for complete reinspection.

Speed Ratings – Tire Manaufacturer should be consulted for its individual repair policy. **NEVER** repair tires worn to treadwear indicators (2/32" remaining tread depth). **NEVER** repair tires with a tread puncture larger than ¼". Injuries larger than ¼" or

with exposed fabric must be refered to a full-service repair facility. **NEVER** substitue an inner tube for a permissible or non-permissible repair. **NEVER** perform an outside-in tire repair (on the wheel). **NEVER** disregard Tire Mounting Safety Warnings.

Rep-Boy Tire Repair Spreader

The Rep Boy provides easy access for repairing passenger and light truck tires. The adjustable tire spreader can accommodate all tires from garden service through light truck. The spreading claws fit 13"-20" passenger and light truck tires. The Tire Spreader has a foot-control swivel, tilts, and is equipped with a tool tray and a floor stand base-plate.

Part No.	Description
3050-RB	Portable Tire Spreader

Tire Repair Wall Cabinet Kit

Part No.	Description
26-K	Tire Repair Wall Cabinet Kit
Contente In	ududa: One each 002 liffy Patch 387 Combi 378 Stam 5102 Med Pound MY10 Patch 511E

Contents Include: One each 002 Jiffy Patch, 387 Combi, 378 Stem, 5102 Med Round, MX10 Patch, 511F Cement, 491F Cleaner, 507F Bead Sealer, 508F Repair Sealant, 30 Stitcher, 932 Scraper, 6014 Brush, TCW 210-80 Rasp, CC-6 Carbide Cutter, 27E Cabinet, 6068 and 6066 Quick Release Arbors. Contents comply with RMA standards outlined on Page 2.

Jiffy Patches

Rubber patches for repairing injuries to tubes and rubber products. Install with KX-511F flammable chemical cement.

Part No	Description	Patch Size Inch	mm	Box/Qty
KX-001	Small Round	1-5%	42	40
KX-002	Medium Round	2-1/4	57	40
KX-003	Large Round	3-1/8	80	25

Combi-Units with Pilot Wire

A small diameter steel pilot wire is molded into the plugs on these Combi-Units. When the wire is pulled through the injury, the plug fills the injury and the patch seals the innerliner. Install with KX-511F flammable chemical cement. USE IN CONJUNCTION WITH CC-6, CC-10 CARBIDE CUTTERS

Part No	Description	Stem Size Inch	mm	Box/Qty
KX-387	Small Round	1⁄4	6	25
KX-388	Medium Round	3⁄8	10	25

Patch-N-Plugs Reinforced - for Radial Tires

The Radial Patch-N-Plug vulcanizes to the innerliner and fills the injury. Install with KX-511F flammable chemical cement. USE IN CONJUNCTION WITH CC-6, CC-10 CARBIDE CUTTERS

Part No	Description	Stem Size Inch	mm	Box/Qty
KX-375	Small Reinforced	1⁄4	6	25
KX-376	Medium Reinforced	3⁄8	10	25

Patch-N-Plugs Non-Reinforced

Rubber Patch-N-Plugs are recommended for the repair of radial and bias ply passenger tires. The allrubber construction provides maximum flexibility and easy installation. Install with KX-511F flammable chemical cement. USE IN CONJUNCTION WITH CC-6, CC-10 CARBIDE CUTTERS

Part No	Description	Stem Size Inch	mm	Box/Qty
KX-381	Small Round	1⁄4	6	25
KX-382	Medium Round	3⁄8	10	25

Stem Units with Pilot Wire

A small diameter pilot wire is molded into the stem unit for easy insertion into the tire. After insertion, the properly selected patch is installed over the stem creating a permanent repair. Install with Part No. 511F flammable chemical cement. USE IN CONJUNCTION WITH CC-6, CC-10 CARBIDE CUTTERS, and KX-5102, KX-5103 FABRIC REINFORCED UNIVERSAL PATCHES.

Part No	Description	Stem Size Inch	mm	Box/Qty
KX-378	1/4" Stem with Pilot Wire	1⁄4	6	20
KX-379	¾" Stem with Pilot Wire	3⁄8	10	20















Fabric Reinforced Universal Patches

These Universal Tire Repair patches are reinforced with tire cord for added strength. For non-directional installation. Recommended for puncture repairs in the tread area of the tires. Use on both bias & radial tires. Install with KX-511F flammable chemical cement.

Part No	Description	Patch Size Inch	mm	Box/Qty
KX-5101	Small Round	1-1/2	40	120
KX-5102	Medium Round	2-1⁄4	57	100
KX-5103	Large Round	3-1/8	80	50

Rubber Reinforced Universal Patches

Universal patches are reinforced with rubber for added strength. Recommended for puncture repairs in the tread area of radial or bias tires. Install with Part No. 511F flammable chemical cement.

Part No	Description	Patch Size Inch	mm	Box/Qty
KX-4101	Small Round	1-5/8	42	1000
KX-4102	Medium Round	2-1/4	57	1000
KX-4103	Large Round	3-1/4	82	1000
KX-UP45	Square Universal Patch	1-3⁄4	44	30
KX-UP45P	Square Universal Patch	1-3⁄4	44	Pail of 300
KX-UP55	Square Universal Patch	2-1/8	54	30
KX-UP55P	Square Universal Patch	2-1/8	54	Pail of 200

MX Radial Patches

MX center over the injury radial repair units are designed for use in crown, shoulder (passenger & truck tire), or sidewall (truck tire) repairs. Install with KX-511F flammable chemical cement.

Part No	Description	Patch Size Inch	mm	Box/Qty
KX-MX10	COI MX Radial	1-7/8 x 2-7/8	48 x 73	20
KX-MX12	COI MX Radial	2-1/4 x 4-1/4	57 x 108	10
KX-MX14	COI MX Radial	3 x 5	75 x 125	10
KX-MX20	COI MX Radial	3 x 5	75 x 125	10
KX-MX22	COI MX Radial	3 x 5-1/8	75 x 150	10
KX-MX24	COI MX Radial	3-3/8 x 8	85 x 200	10
KX-MX40	COI MX Radial	4 - ¹ / ₄ x 7- ³ / ₄	100 x 200	10
KX-MX42	COI MX Radial	5-1/8 x 10-1/8	130 x 257	10
KX-MX44	COI MX Radial	5-½ x 13	130 x 330	10

Bias Ply Patches

Tire cord reinforced Bias Ply patches for repair in passenger, truck and agricultural Bias Ply tires. Install with KX-511F flammable chemical cement.

Part No	Description	Patch Size Inch	mm
KX-470	Bias Ply Repair	3- ³ / ₄ x 3- ³ / ₄ (2 Ply)	95 x 95
KX-471	Bias Ply Repair	4-1/8 x 4-1/8 (2 Ply)	105 x 105
KX-472	Bias Ply Repair	5-½ x 5-½ (3 Ply)	140 x 140
KX-473	Bias Ply Repair	8-1/4 x 8-1/4 (4 Ply)	210 x 210
KX-474	Bias Ply Repair	9- ³ / ₄ x 9- ³ / ₄ (6 Ply)	248 x 248

Inserts, Rubber Plugs & Brown Strings are recommended for temporary tire repair of non-highway service tires only.

Magicure Pli-Seal / Temporary Repairs

Designed for Nail Hole Injuries in all tubeless tires. Install with KX-917 inserting tool. Install with KX-511F flammable chemical cement.

Part No	Description	Plug Size Inch	mm	Box/Qty
KX-311	Regular	2-1⁄2 x 1⁄4	64 x 6	50
KX-331	Regular, orange	2-1⁄2 x 1⁄4	64 x 6	50
KX-901	Pistol Grip Split-Eye Needle			1









Posi-Cord String / Temporary Repairs

Rubber impregnated for vulcanization. Recommended for non-highway service tires only

Part No	Description	Box/Qty
361	Fat Brown String (4", 100mm)	50
362	Fat Brown String (8", 200mm)	25
370	Narrow Black String (7", 178mm)	50
KX-918	Pistol Grip Open-Eye Needle	1

Chemical Curing Fiber Seal Inserts / Temporary Repairs

Part No	Description	Box/Qty
KX-363	Regular (3-¾", 95mm)	50

360 Fat-Brown String Kit / Temporary Repairs

Part No.	Description	Box/Qty
360	Fat-Brown String Kit (String, Cement & Tools Included)	1

365 Deluxe Brown String Kit / Temporary Repairs

Deluxe box contains: One jar of Lube, One Knife, and fifty each 361 Fat Brown String Repair 4".

Part No.	Description	Box/Qty
365	4" Fat-Brown String Kit (Deluxe)	1

Super Fast Drying Cement

Part No	Description	Box/Qty
KX-511F	Flammable Chemical Cement (8 oz.)	12
	Super fast drying cement for use with all KEX patches and plugs	

Chemical Cleaners

Use Buffing Solution in conjunction with scraping tool KX-932 to dissolve and remove lubricants and contaminents from the innerliner before buffing.

Part No	Description	Box/Qty
KX-490F	Buffing Solution, Flammable (32 oz.)	12
KX-491F	Aerosol Buffing Solution, Flammable (16 oz.)	12

Bead Sealer, No-Drip Formula

KEX Rim/Bead Sealer helps to prevent leaks between the tire bead and rim.

Part No	Description	Box/Qty
KX-507F	Bead Sealer, Flammable, No-Drip Formula (32 oz.)	6

Liner Sealer

Designed for use around the edges of repair units, overbuff areas and on porous innerliners.

Part No	Description	Box/Qty
KX-508F	Liner Sealer, Flammable, 16 oz. Brush Top Can	6

Tire Talc, Crayons, Swab

Part No	Description	Box/Qty	Case/Qty
KX-550	Tire Talc Sifter Can (1 lb.)		12
2990	Swab	1	12
62Y	Yellow Marking Crayon (12 pcs. per box)		144
62W	White Marking Crayon (12 pcs. per box)		144
64	White Paint Stick	12	144
65	Yellow Paint Stick	12	144





Markal Paintsticks

Part No	Description	Box/Qty	Case/Qty
80220	White Markal Paintstick		144
80221	Yellow Markal Paintstick		144
80222	Red Markal Paintstick		144
80223	Black Markal Paintstick		144
80224	Orange Markal Paintstick		144
80225	Blue Markal Paintstick		144
80226	Green Markal Paintstick		144
80227	Pink Markal Paintstick		144
80228	Purple Markal Paintstick		144
80229	Brown Markal Paintstick		144
80230	Grey Markal Paintstick		144



Paste, Lubricants and Mounting Compounds For Tire Service

Use KEX products for fast and easy mounting and demounting of ALL TYPES OF TIRES. The use of KEX Paste Lubricants and Mounting compounds prevents bead damage to tires.

5	8 1 1	8	
Part No	Description	Box/Qty	Pallet/Qty
KX-1052	Mounting Paste (7.7 lb. pail)	4	120
KX-1052N	New Style Mounting Paste (7.7 lb. pail)	4	120
1208	Tire and Tube Mounting Compound (8 lb.)	4	
1280	Tire and Tube Mounting Compound (25 lb.)	1	48
KX-81501-C	Concentrated Tire Mounting Lubricant (1 gal.)	4	144
KX-81505-C	Concentrated Tire Mounting Lubricant (5 gal.)	1	36
2480	Black-Ice Stop Rust Rim Release (25 lb.)	1	48









KLD-32





Leak Detector

KEX Spray-On Leak Detector makes locating air leaks easier!

• Ready-To-Use formula • Quick/Easy application • Can be used on all types of tires, tubes, valves and rims.			
Part No	Description	Box/Qty	
KLD-32	Leak Detector, 32 oz. spray bottle.	6	
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Bracket & Brush

Bracket complete with mounting hardware to hold 1052 Bucket designed to mount on tire changers. The brush head is at a 45° angle for ease of application.

Part No	Description	Case/Qty
75-B	Bracket for 1052 Paste	1
75-NB	Bracket for 1052N Paste	1
73	Brush 45° Head, 1" diameter bristled head	1
73W	Brush 45° Head, 1" diameter bristled head	1
73-T	Brush 45° Head, Truck and Ag., 2" diameter bristled head	1

Stitchers, Knives and Scraper

Part No	Description	Box/Qty	Case/Qty
30	Ball Bearing Stitcher (1 ¼ x ¼", 31 x 3mm)	1	10
6005	Ball Bearing Stitcher (2 x ¼", 50 x 6mm)	1	10
6005-E	Ball Bearing Stitcher, Economy (2 x ¼", 50 x 6mm)	1	10
908	Roller Wheel Stitcher Economy	1	12
929	Flexible Skiving Knife - Round End	1	12
930	Skiving Knife -Taper Point	1	12
932	Rubber Scraper	1	20
6014	Stiff Brass Brush	1	12
190	Awl	1	1







Inserting Tools

Part No	Description	Box/Qty	Case/Qty
KX-918	Pistol Grip Open-Eye Needle	1	10
KX-902	Pistol Grip Spiral Cementing Tool	1	10
KX-901	Pistol Grip Split-Eye Needle	1	10
KX-928	Metal T-Handle Split-Eye Needle	1	10
KX-931	Replacement Needle for 928	1	10
KX-900	Pistol Grip Open-End Needle	1	10
KX-917	Pistol Grip Open-Eye Needle	1	10
KX-934	Pistol Grip Closed Eye Needle	1	10
KX-966	Pistol Grip Probe	1	10

Air Buffers and High Speed Grinders

KEX's exceptional quality, durable Slow Speed Air Buffer, and High Speed Grinder are the right choice for injury and surface preparation. The Slow Speed Buffer comes complete with Quick Release-Chuck and rear exhaust. The High Speed Grinder is equipped with a ¼" Jacob's Chuck.

Part No.	Description	Units/Box
CP-871	High Speed Grinder, Jacob's chuck (22,000 rpm)	1
CP-873K	Low Speed Tire Buffer, QR chuck (2,800 rpm)	1

Quick Release Chucks & Adapters

Designed for use with KEX and most other slow speed buffers, these Quick-Release Chucks and Adapters provide maximum versatility and flexibility.

Part No.	Description	Units/Box	Case/Qty
6060	QR Chuck Set, 2 QR Arbors	1	10
6066	2-¼" Threaded QR Arbor, 3%", 24-T	1	10
6067	2-¼" Threaded QR Arbor, 3/8", 24-T with Sleeve	1	10
6068	QR Adapter w/set screws for ¼" shank (use with CC-6)	1	10
5196593	QR Adapter for ¾" shank (use with CC-10)	1	1

Cup Rasps, Carbide Cutters & Burrs

Part No	Description	Box/Qty	Case/Qty
33	¼" Arbor for mounting Buffing Wheels	1	10
34	2-1/2" Dia. Buffing Wheels, Fine Grit	1	10
TCW 210-80	Buffing Rasp 80 Grit	10	10
CC-3	1⁄8" Carbide Cutter (3mm)	1	10
CC-4.5	3/16" Carbide Cutter (4.5mm)	1	10
CC-6	¼" Carbide Cutter (6mm), use with ¼" stems	1	10
CC-8	5⁄16" Carbide Cutter (8mm)	1	10
CC-10	%" Carbide cutter (10mm), use with $%"$ stems	1	1

Vacuum Cleaner

KEX air operated wet or dry vacuum replaces standard shop vacs at repair stations. Easy hook-up and effective suction makes short work of any buffing dust and water clean up in the tire. Excellent for use on mobile service trucks.

Part No.	Description	Box/Qty
795	Air Vacuum, dry, includes bag	1
798	Air Vacuum with Water Hose Attachment and Bag	1
796	Replacement Vacuum Bag	1
797	Replacement Water Hose	1













Winntec Jacks

Part No	Description	Hyrdraulic Extension Stroke Screw (inches) (inches)		Weight (lbs.)	Box/Qty
KX-412000	20-Ton Bottle Jack	6.30	3.15	23.6	2

These professional bottle jacks meet the highest standards. All models have a chrome main ram and a chrome pump piston. The extension screws have a pressed thread. These units are designed to be used horizontally.

KX-432001 20-Ton Air Service Trolley Jack 4.25 3.15 92

This heavy-duty model is designed for service jobs in the truck industry. This jack has an extension screw and 3 saddles that can be placed on top of each other for added height. Chrome main ram and aluminum air motor guarantee optimum lifetime.

Specifications are similar to Y432020. These bottle jacks are fixed on a heavy-duty cart, which results in convenient transportation and easy reach of lifting point. Due to the smart cart frame, these jacks can be stored vertically.

5.70

3.15

54

1

Part No	Description		Width (inches)		Box/Qty
KX-420302	3-Ton Garage Jack (Economy)	28	14.15	99	1

Professional universal joint release valve makes it possible to lower the jack with load very precisely and free of any risks. The "protected" pump piston is placed at a 45° angle so a complete pumping stroke will always be utilized.

KX-432020	20-Ton Air/Manual Bottle Jack	5.12	8.66	36.5

Designed with a heavy-duty welded base to prolong service life. Chrome plated RAM and aluminum air motor guarantee optimal performance. Premium air-filter connected to hose. 15.15 105

KX-420300 3-Ton Garage Jack, Length 31.30

Equipped with a rubber saddle and handle bumper, universal joint release valve results in precise and safe operation while under-load. Pump pistons are angled and protected from contamination resulting in smooth, full pumping stroke. Chrome RAM and durable seals provide long service life.

Winntec Axle Stand

Part No	Description				Gross W (lbs.)		Box/Qty
KX-452000	20-Ton Axle Stand Set	20	9.84	15.75	83.78	81.57	2

With swivel wheels (spring suspensions) and handle. Winntec makes the job easier and with this design we ensure maximum SAFETY. These innovative high-performance jack stands eliminate the need to crawl under heavy vehicles to position the jack stand.

Winntec Jack Stands

Part No	Description	1 /			8		Gross W (lbs.)		
KX-450301	3-Ton Jack Stand	3	10.55	16.73	7.48	6.69	16.53	15.43	2
KX-451600	6-Ton Jack Stand	6	15.51	23.50	10.63	9.45	33.51	30.42	2

These stands have a heavy duty robot welded frame, and a multi-position ductile ratchet bar. The quick adjustment mechanism securely locks into the right location. Includes counter-weighted pawl for safe securing.

Winntec Jack Stand with Wheels

Part No	Description	1 /			8		Gross W (lbs.)		
KX-451205	12-Ton Jack Stand with Wheels	12	11.81	18.11	8.66	8.66	21	20	2

Sturdy, welded steel construction for superior safety and strength. Nylon wheels and removable handle ensure quick and SAFE positioning of jackstand under vehicle. Handle holder for vertical storage of handle while jackstand is not in use.

Part No	Description	Box/Qty
GHP-01	Jack Handle Protector	10
KX-HJ032	Gunk Hydraulic Jack Oil 32oz.	12
	ors, anti-wear & anti-foam agents make Gunk the most demanded Hyd notive industry. For use in most-style hydraulic jacks.	łraulic Oil









Accessories

Part No.	Description	Box/Qty
KX-AT032	Marvel Air Tool Oil 32oz. 12-cs	6
950	Hammer Handle 30"	1
TDFS-S	Flip Socket ¾" x ¹³ /16"	10
TDFS-M	Flip Socket 19mm x 21mm	10

M-100 Mount/Dismount Tool

Superior Max-Well Tool Quality • Truck Tire Dismount and Mount • Time Saving

Stock No.	Description
M-100	Mount/Dismount Tool

OTR O-Rings Packed 2 O-Rings per poly-bag.

Stock No.	Description	Diameter (inch)	Units per Box	Bags per Box
OR-20-JM	20" Highway Use O-Ring, JM rim	1⁄4	24	12
OR-22-JM	22" Highway Use O-Ring, JM rim	1⁄4	24	12
OR-24-JM	24" Highway Use O-Ring, JM rim	1⁄4	24	12
OR-25-T	25" Small Earthmover Use O-Ring	1⁄4	24	12
OR-220-TG	20" Grader Use O-Ring	1⁄4	24	12
OR-224-TG	24" Grader Use O-Ring	1⁄4	24	12
OR-321-T	21" Earthmover Use O-Ring	3⁄8	24	12
OR-325-T	25" Earthmover Use O-Ring	3⁄8	24	12
OR-329-T	29" Earthmover Use O-Ring	3⁄8	24	12
OR-333-T	33" Earthmover Use O-Ring	3⁄8	24	12
OR-335-T	35" Earthmover Use O-Ring	3⁄8	24	12
OR-339-T	39" Earthmover Use O-Ring	3⁄8	24	12
OR-343-T	43" Earthmover Use O-Ring	3⁄8	24	12
OR-345-T	45" Earthmover Use O-Ring	3⁄8	24	12
OR-349-T	49" Earthmover Use O-Ring	3⁄8	24	12

Portable Tire/Wheel Balancer

Kex's Portable Tire and Wheel Balancer can handle passenger and light truck applications.

Stock No.	Description
920	Portable Tire/Wheel Balancer
X-062	Replacement Circular (Bubble) Balancer

Equal Balancing Powder Products

Equal is a non-toxic dry polymer designed to compensate for irregularities found within the tire/wheel assembly as well as irregularities in the road surface. It provides vehicle ride comfort levels beyond those of traditional balancing techniques. Available in convenient drop in bags.

Stock No.	Description	Units/Box
EQ-CS40AD	"A" package, 12 oz. (Air-X Valve Cores)	40
EQ-CS40BD	"B" package, 10 oz. (Air-X Valve Cores)	40
EQ-CS40CD	"C" package, 8 oz. (Air-X Valve Cores)	40
EQ-CS40DD	"D" package, 6 oz. (Air-X Valve Cores)	40
EQ-CS40ED	"E" package, 4 oz. (Air-X Valve Cores)	40
EQ-CS40FD	"F" package, 3 oz. (Air-X Valve Cores)	40

EQUAL Accessory Items

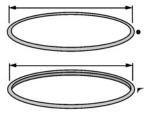
Stock No.	Description	Units/Box
FVC-1	Filter Valve Cores	40
QVSFEXT80	Brass Extension Filter	50
FEXTNP80	Nickel Extension Filter	50



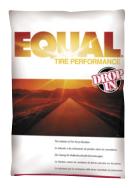




Reference Diameter







Valve Cores

Part No	Description	Box/Qty Case/Qty
TRC1 HT	Short High Temp Valve Core	100
TRC1-L	Long High Temp Valve Core	100
36	Large Bore Valve Core (TRC2)	100

Valve Caps

KEX offers many valve cap styles designed to help maintain proper tire pressures.

Part No	Description	Box/Qty	Case/Qty
37	Fork-Type Standard Metal Cap (TRVC2)	100	1000
38	Dome-Type Standard Metal Cap	100	1000
39	Dome-Type Standard Plastic Cap (100 pcs. per bag)	1000	
39G	Green Valve Cap Nitrogen Fill	100	
40	Chrome Valve Cap, Hex-Head	100	1000
42HT	Skirted Dome-Type Heat-Resistant Metal Cap (TRVC3)	100	1000
EX-1281	Fork-Type Large Bore Valve Cap (TRVC6)	50	100
EX-1283	Hex Head Large Bore Valve Cap (TRVC7)	50	100

Valve Service Tools

Part No	Description	Box/Qty	Case/Qty
41	Solid-Bar Pull-Through Valve Inserting Tool	10	100
44	Big Yank Valve Removal/Inserting Tool	10	100
186	4-in-1 Valve Repair Tool	10	100
187	Screwdriver handle valve core tool	10	100
EX-1522	Large Bore 4-in-1 Valve Repair Tool,	10	100
836	Cable-Type Valve Fishing Tool	10	100
449	Valve Nut Driver	1	5
EX-685	Standard & Large Bore Screwdriver-Style Valve Core Removal and Inserting Tool	10	100
834	Valve Core Removal Tool	10	100
TVCT	Torque Valve Core Tool	10	100

TRC1 HT





Air Pressure & Tread Depth Gauges

Part N	o Description	Box/Qty
180	Passenger/Light Truck Pressure Gauge. 10-50 psi, calibrated in one pound increments.	10
181	Truck Pressure Gauge: 20-120 psi, calibrated in two pound increments, high impact chrome body.	10
183	Dual Head Truck Pressure Gauge: 10-120 psi, calibrated in two pound increments, chrome body.	10
184	Dual Head Pocket Truck Pressure Gauge: 20-120 psi, calibrated in two pound increments.	10
182	Agricultural Pressure Gauge: 5-50 psi for air/liquid ballast filled tires.	10
185	Tread Depth Gauge: reads 0" to 1" in ¹ / ₃₂ increments.	10
175	Truck gauge, dual-head: 20-120 psi, calibrated in two pound increments.	10
176	Truck gauge, dual-head: 10-150 psi, calibrated in two pound increments.	10
179	Straight Truck Pressure Gauge: 20-150 psi, calibrated in two pound increments.	10

Air Chucks

Part No	Description	Box/Qty
765	Ball Chuck: ¼" NPT female fitting (CLOSED)	10
765-O	Ball Chuck: ¼" NPT female fitting (OPEN)	10
766	Ball Chuck: clip-on type, ¼" NPT male (CLOSED)	10
766-O	Ball Chuck: clip-on type, ¼" NPT male (OPEN)	10
762	Euro-Style clip-on Air Chuck	10
763	Dual Foot Lock on Air Chuck	10
771	Air chuck, dual-foot, press-on (CLOSED), black poly coating	10
772	Dual Foot Press-on Style Air Chuck	5
773	Lock-on Air Chuck	5
774	Safety Blow Gun	1







MAX-WELL digital and analog inflation gauges MAX-WELL digital and analog inflation gauges merge ease of use and readability with rapid, safe and

cost effective tire pressure maintenance.

• Fast inflation and deflation • Increased accuracy and safety • Robust design • 6 ft Hose

Part No	Description	Box/Qty
H300532P	MAX-WELL Digital Inflation Gauge	1
H310532P	MAX-WELL Analog Inflation Gauge	1

Reinforced Air Hose

Heavy duty, non-kink Reinforced Air Hose can take the worst punishment.

Part No	Description	Hose ID	Box/Qty
890	25' Reinforced Air Hose with ¼" NPT Male Ends	3⁄8"	1
893	35' Reinforced Air Hose with ¼" NPT Male Ends	3⁄8"	1
891	50' Reinforced Air Hose with ¼" NPT Male Ends	3⁄8"	1
895	50' Reinforced Air Hose with ½" NPT Male Ends	1⁄2"	1

Reinforced Green Air Hose

Part No	Description	Hose ID	Box/Qty
890-G	25' Green Air Hose with ¼" NPT Male Ends	3⁄8"	1
893-G	35' Green Air Hose with ¼" NPT Male Ends	3⁄8"	1
891-G	50' Green Air Hose with ¼" NPT Male Ends	3/8"	1

Polyurethane Air Hose

Part No	Description	Hose ID	Box/Qty
840P	12' Polyurethane Coil Hose with ¼" Male Ends	1⁄4 "	1
841P	25' Polyurethane Coil Hose with ¼" Male Ends	1⁄4 "	1
842P	50' Polyurethane Coil Hose with ¼" Male Ends	1⁄4 "	1
843P	25' Polyurethane Coil Hose with ¼" Male Ends	3⁄8"	1
844P	50' Polyurethane Coil Hose with ¼" Male Ends	3/8"	1









Passenger, Light Truck, Enkei Style Valves

Snap-In/Clamp-In Valves for tubeless passenger and light truck tires. All valves are equipped with a HI-TEMP valve cores.

Part No	Description	Rim Hole Dia. Inch	Valve Size Inch	Valve Size mm	Box/Qty
TR-412	Snap-In Valve	.453"	1	25	500
TR-412C	Snap-In Valve, Chrome	.453"	1	25	500
TR-413	Snap-In Valve	.453"	1-1/4	31	500
TR-413C	Snap-In Valve, Chrome	.453"	1-1/4	31	500
TR-414	Snap-In Valve	.453"	1-1/2	37	500
TR-414C	Snap-In Valve, Chrome	.453"	1-1/2	37	500
TR-415	Snap-In Valve	.625"	1-1/4	31	500
TR-416	Clamp-In Custom Wheel Valve	.453"	1-7/16	39	100
TR-417	Torondao/Eldorado Clamp-In Valve				5
TR-418	Snap-In Valve	.453"	2	50	500
TR-418C	Snap-In Valve, Chrome	.453"	2	50	500
TR-423	Snap-In Valve	.453"	2-1/2	62	500
TR-425	Snap-In Valve	.625"	2-1/2	62	500
TR-600HP	High Pressure Snap-In Valve	.453"	1-3⁄4	45	500
TR-602HP	High Pressure Snap-In Valve	.453"	2	50	500
TR-801HP	High Pressure Snap-In Valve	.625"	1-1/4	31	500
TR-802HP	High Pressure Snap-In Valve	.625"	2	50	500
1-810	Clamp-In Valve, Chrome	.453"	1-1/4	31	100
1-811	Clamp-In Valve, Brass	.453"	2	50	100
1-860	ENKEI Style "Mini"	.453"			50
1-816	ENKEI Style 45° Bend	.453"			50
1-815	ENKEI Style "Short"	.453"			50



"Snap-In" valves packed 50 per bag/10 bags per box





Clamp-In Brass Truck Valves

Brass Clamp-In Valves for Tubeless Truck and Bus tires. Compatible with all standard 5/8" side hole mount. Complete with metal valve cap and HI-TEMP valve core.

Part No	Description	Valve Size Inch	Valve Size mm	Box/Qty
TR-500	Brass Truck Valve	2-5/32	54	100
TR-501	Brass Truck Valve	1-1/2	32	100
TR-570	Brass Truck Valve	3-9/32	82	100
TR-571	Brass Truck Valve	3-3/8	85	100
TR-572	Brass Truck Valve	3-3⁄4	95	100
TR-573	Brass Truck Valve	4-3/8	110	100
TR-574	Long Clamp-In Brass Valve	5	125	100
TR-575	Brass Truck Valve	1-1/8	29	100
TR-501-OV	Oval Rim Hole Brass Truck Valve	1-1/4	31	100



10 per bag/10 bags per box

Metric Clamp-In Valves

Designed for tubeless truck and bus tires mounted on aluminum wheels with .389 (9.7mm) valve holes.

Part No	Description	Valve Size mm	Box/Qty
TR-543	Clamp-In Valve	60	100
TR-543D	Clamp-In Valve, w/60° bend	60	100
TR-543E	Clamp-In Valve, w/75° bend	60	100
TR-544	Clamp-In Valve	73	100
TR-544D	Clamp-In Valve, w/60° bend	73	100
TR-545	Clamp-In Valve	90	100
TR-545D	Clamp-In Valve, w/60° bend	90	100
TR-546	Clamp-in Valve	110	100
TR-546D	Clamp-in Valve, w/60° bend	110	100
TR-546E	Clamp-in Valve, w/70° bend	110	100
TR-547D	Clamp-in Valve, w/60° bend	110	100



10 per bag/10 bags per box

Metric Clamp-In Valves

Compatible with aluminum wheel designs with .389 valve hole. Produced with Viton grommets, all KEX clamp-in valves are equipped with high temperature valve cores.

- Viton grommets offer a greater temperature range, a better seal, and a longer service life.
- Easier installation than other Metric valve designs

Part No	Description	Bending angle ^(°)	Valve Size mm	Box/Qty
TR-553	Clamp-In Valve		60	100
TR-553C	Clamp-In Valve	45	60	100
TR-553E	Clamp-In Valve	75	60	100
TR-554D	Clamp-In Valve	60	73	100
TR-555D	Clamp-In Valve	60	90	100
TR-555E	Clamp-In Valve	75	90	100

Aluminum Wheel Truck Valves

Designed for use with drop-center aluminum wheels. These quality single-bend valves have a 5/8" bottom hole and come with dome-type valve cap and HI-TEMP valve core.

Part No	Description	Valve Size Valve Siz Inch mm	e Box/Qty
TR-509	Aluminum Wheel Valve	4-¾ 120	100
TR-510	Aluminum Wheel Valve	5-1/2 140	100
TR-511	Aluminum Wheel Valve	4-1⁄4 107	100

Agricultural/OTR Clamp-In Valves

"Fast Flow" Valve Cores promote rapid filling of air or liquids.

Part No	Description	Box/Qty
TR-618A	Agricultural/OTR Clamp-In Valve, fast flow valve core	50
TR-621A	Agricultural/OTR Clamp-In Valve, with 65° bend, .625" rim hole	50





10 per bag/10 bags per box



10 per bag/5 bags per box

Valve Cross Reference



Part No	Description	Length (inch)	Bending angle (°)	иом	TR No.	Hamaton	Dill	Haltec	Myers	31Inc	ETRTO	Tech
TR-412	Snap-in Valve	7/8		500	TR412	1-101	T-12R	TV-412	26118	17-412-500		TR412
TR-412C	Snap-in Valve, chrome	7/8		500	TR412C	1-101C				17-412-1		
TR-413	Snap-in Valve	11/4		500	TR413	1-102	T-13R	TV-413	21173	17-413-500	V2-03-1	TR413
TR-413C	Snap-in Valve, chrome	11/4		500	TR413C	1-102C	T-13S	TV-413-CH	22130	17-413-1		TR413CH
TR-414	Snap-in Valve	11/2		500	TR414	1-103	T-14R	TV-414	21174	17-414-500	V2-03-02	TR414
TR-414C	Snap-in Valve, chrome	11/2		500	TR414C							
TR-415	Snap-in Valve	11/4		500	TR415	1-107	T-15R	TV-415	21170	17-415-500	V2-03-3	TR415
TR-416	Clamp-In Truck Valves			100	TR416	1-801	VS-902	TV-416	21583	17-416		VH521MS
TR-417	Toronado/Eldorado clamp-in valve				TR417							
TR-418	Snap-In Valve	2		500	TR418	1-105	T-18R	TV-418	21175	17-418-500	V2-03-4	TR418
TR-418C	Snap-in Valve, chrome	2		500	TR418C		T-18S	TV-418-CH		17-418-1		TR418CH
TR-423	Snap-In Valve	21/2		500	TR423	1-106	T-23R	TV-423	21177	TR-423-500		TR423
TR-425	Snap-In Valve	2 ¹ /2		500	TR425	1-108	T-25R	TV-425	22188	17-425		TR425
TR-500	Clamp-In Brass Valve	25/32		100	TR500	1-201	VS-500	TV-500	23150	17-500T		VH724MS
TR-500A	Brass truck valve	25/32	23	100								
TR-501	Clamp-In Brass Valve	1 ²¹ /32		100	TR501	1-202	VS-501	TV-501	23149	17-501T		VH723MS
TR-501OV	Clamp-In Brass Valve	f/5/8x7/8		100	TR501OV	1-209			22050	17-501OV		
TR-509	Alum Wheel Valve	43/4		100	TR509	1-301	VS-946R	TV-509	24111	17-509		VH756
TR-510	Alum Wheel Valve	51/2		100	TR510	1-302	VS-879R	TV-510	24110	17-510		VH758
TR-511	Alum Wheel Valve	4 ¹ / ₄		100	TR511	1-303	VS-949R	TV-511	24112	17-511		VH755
TR-543	Metric Valve, 60mm			100	TR543	1-502	VS-543	TV-543	24252			
TR-543C	Metric Valve, 60mm		45	100	TR543C	1-502C	VS-543C	TV-543C	24236	17-543C		
TR-543D	Metric Valve, 60mm		60	100	TR543D	1-502D		TV-543D	24251	17-543D		
TR-543E	Metric Valve, 60mm		75	100	TR543E	1-502E	VS-543E	TV-543E	24253	17-543E		
TR-544	Metric Valve, 73mm			100	TR544	1-503	VS-544	TV-544	24240	17-544		VH733
TR-544D	Metric Valve, 73mm		60	100	TR544D	1-503D	VS-544D	TV-544D	24250	17-544D		VH734
TR-545	Metric Valve, 90mm			100	TR545	1-504	VS-545	TV-545	24242	17-545		VH735
TR-545D	Metric Valve, 90mm		60	100	TR545D	1-504D	VS-545D	TV-545D	24243	17-545D		VH736
TR-545E	Metric Valve, 90mm		75	100	TR545E	1-504E	VS-545E	TV-545E	24237			
TR-546	Metric Valve, 110mm			100	TR546	1-505						
TR-546D	Metric Valve, 110mm		60	100	TR546D	1-505D	VS-546D	TV-546D	24244	17-546D		
TR-546E	Metric Valve, 110mm		75	100	TR546E	1-505E	VS-546E	TV-546E	24239	17-546E		
TR-547D	O-Ring Seal Valve		60	100	TR547D	1-506D	VS-547D	TV-547D	24247			
TR-552	Clamp-in valve, 32mm			100	TR552							
TR-553	Clamp-In Valve, 60mm			100	TR553	1-553	VS-553	TV-553	24506			
TR-553C	Clamp-In Valve, 60mm		45	100	TR553C	1-553C	VS-553C	TV-553C	24507			
TR-553E	Clamp-In Valve, 60mm		75	100	TR553E	1-553E	VS-553E	TV-553E	24508			
TR-554D	Clamp-In Valve, 73mm		60	100	TR554D	1-554D	VS-554D	TV-554D	24509			
TR-555D	Clamp-In Valve, 90mm		60	100	TR555D	1-555D	VS-555D	TV-555D	24510			
TR-555E	Clamp-In Valve, 90mm		75	100	TR555E	1-555E	VS-555E	TV-555E	24511			
TR-570	Clamp-In Valve	3%32		100	TR570	1-203	VS-570	TV-570	24161	17-570T	V3-21-4	VH725MS
TR-571	Clamp-In Valve	317/32		100	TR571	1-204	VS-571	TV-571	24162	17-571T	V3-21-5	VH726MS
TR-572	Clamp-In Valve	329/32		100	TR572	1-205	VS-572	TV-572	24163	17-572T	V3-21-7	VH727MS
TR-573	Clamp-In Valve	417/32		100	TR573	1-206	VS-573	TV-573	24164	17-573T	V3-21-7	VH728MS
TR-574	Clamp-In Valve	5		100	TR574	1-207	VS-574	TV-574	24165	17-574T	V3-21-8	
TR-575	Brass Truck Valve	11/8		100	TR575	1-208		TV-575	24109			VH722MS
TR-600HP	Hi-Pressure Snap-in Valve	11/4		500	TR600HP	1-401		TV-600HP	24120	17-600HP		VH600HP
TR-602HP	Hi-Pressure Snap-in Valve	2		500	TR602HP	1-402		TV-602HP	24121	17-602HP		
TR-618A	Air/Water Clamp-In Valve			50	TR618A	1-1250		TV-618A	24147		V5-01-1	VH596
TR-621A	Ag./OTR Clamp-in Valve			50	TR621A	1-1251		TV-621A	24148		V5-02-1	VH580
TR-801HP	Hi-Pressure Snap-in Valve	11/4		500	TR801HP	1-403		TV-801-HP	23190	17-801HP		
TR-802HP	Hi-Pressure Snap-in Valve	2		500	TR802HP	1-404		TV-802-HP	23191	17-802HP		
1-810	Clamp-in Valve	11/4		100	TBD	1-810		N-1600		17-428		
1-811	Clamp-in Valve	2		100	TBD	1-811		TV-416MC		17-429		
1-860	ENKEI Style "Mini"	11/4		50	TBD	1-860		TV-6030	24117			
1-816	ENKEI Style		45	50	TBD	1-816		TV-6020	24118			
1-815	ENKEI Style "Short"	11/2		50	TBD	1-815						

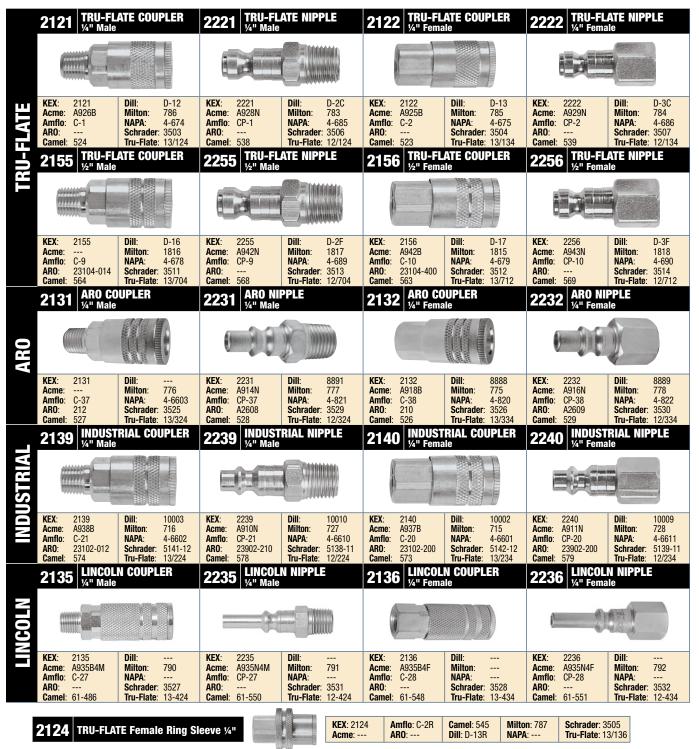


Air Line Couplers and Nipples

KEX Tire Repair's high-performance couplers and nipples are designed for reliability, prolonged service life and are compatible with corresponding interchanges from other manufacturers.

Rated for pressure up to 300 PSI, and operating temperatures from -40° to +250° F, these tools are versatile in any climate or location.

Heat treated and corrosion resistant, KEX Tire Repairs high performance couplers and nipples are built to withstand heavy use in retread and repair facilities.



Never exceed pressure limits of the air tool or air hose that you are working with. Designed for use with air lines with a maximum pressure of 300 PSI.

(Not intended for use with food or consumable products.) Failure to to follow directions and pressure limits may result in injury or property damage).

Repair Charts



Nail Hole Repair Chart - Crown Area Only											
			1-Piece Rep	pair (Injury Angle	2-Piece Repair (Injury Angle > 25 degrees)						
TIRE TYPE	Injury Size	Carbide Cuter	Combi With Pilot Wire	Patch-N-Plug Non-Reinforced	Patch-N-Plug Reinforced	Stem Unit/w Pilot Wire	Universal Patch	Radial Patch	Universal Cord Reinforced		
Passenger	1/4"/6mm	CC-6	KX-387	KX-381	KX-375	KX-378	KX-UP-45	KX-MX10	KX-5101		
Light Truck	1/4"/6mm	CC-6	KX-387	KX-381	KX-375	KX-378	KX-UP-55	KX-MX12	KX-5102		
Heavy Duty	1/4"/6mm	CC-6	KX-387	KX-381	KX-375	KX-378	NA	KX-MX14	KX-5102		
Truck	3/8"/10mm	CC-10	KX-388	KX-382	KX-376	KX-379	NA	KX-MX20	KX-5103		

Radial Tire Section Repair Chart										
W = Width L = Length C = Max. Dia.	1 = Sidewall 2 = Tread 3 = Shoulder		0	U						
	<u></u>		Sidewa	all Injury		Crown Injury				
Heavy		Injury								
8.25-10.00 9R-11R	11.00-14.00 12R-15R				L		C			
235/-285/	295/-365/	W			-	-				
MX 20	MX 20	1 Cable		1-1/2"	(37mm)	3/8"	(10mm)			
MX 22	MX 22	1 Cable		3-1/8"	(78mm)					
MX 24	MX 24	1 Cable		4-3/4"	(120mm)					
MX 20	MX 22	2 Cables		3/4"	(20mm)					
MX 22	MX 24	2 Cables		1-1/2"	(37mm)					
MX 24	MX 40	2 Cables		2-3/4"	(70mm)					
MX 24	MX 40	3/8" (10mm)		1"	(25mm)					
MX 24	MX 40	3/8"	(10mm)	1-1/2"	(37mm)					
MX 24	MX 42	3/8"	(10mm)	2-3/8"	(60mm)					
MX 44	MX 44	3/8"	(10mm)	5-1/8"	(128mm)					
MX 40	MX 40	1/2"	(12mm)	1-1/2"	(37mm)	1/2"	(12mm)			
MX 40	MX 42	1/2"	(12mm)	2-3/4"	(70mm)					
MX 42	MX 42	1/2"	(12mm)	3-3/4"	(95mm)					
MX 44	MX 44	1/2"	(12mm)	5-1/8"	(128mm)					
MX 40	MX 40	3/4"	(20mm)	1"	(25mm)	3/4"	(20mm)			
MX 40	MX 42	3/4"	(20mm)	2-1/2"	(62mm)					
MX 42	MX 42	3/4"	(20mm)	4-3/8"	(110mm)					
MX 44	MX 44	3/4"	(20mm)	5-1/8"	(128mm)					
MX 42	MX 44	1"	(25mm)	2"	(50mm)	1"	(25mm)			
MX 42	MX 44	1"	(25mm)	3-1/8"	(78mm)					
MX 44	MX 44	1"	(25mm)	4"	(100mm)					
MX 42	MX 44	1-1/4"	(31mm)	2"	(50mm)	1-1/4"	(31mm)			
MX 44	MX 44	1-1/4"	(31mm)	3-1/8"	(78mm)					
MX 44		1-1/4"	(31mm)	4"	(100mm)					
MX 44	MX 44	1-1/2"	(37mm)	2"	(50mm)	1-1/2"	(37mm)			
MX 44		1-1/2"	(37mm)	3-1/8"	(78mm)					

Radial Tire Patch Selection

A. Only after the injury has been properly skived/prepared can the correct patch be selected.

- B. Measuring the injury:
 - Sidewall Injuries: Measure the length (L) and width (W) of the injury.

Tread/Crown Injuries:

If the skived/dressed injury is round, measure only the maximum diameter (C) of the injury at the body ply.
If the skived/dressed injury is oval or oblong shaped, measure both the length (L) and the width (W) of the injury at the body ply.

3) If the maximum measurement of (C) is greater the L and W measurement, select the lager of the patches. C. Using the Tire Size column on the Application Charts, find the injury area column – Sidewall, Tread/Crown or Shoulder – and go down the corresponding column until you match the measured size of the injury to the correct patch.

Bias Ply Tire Section Repair Chart

	Ply Rating								
Inches	mm	4	6	8	10	12	14	16	18
3/8"	(10mm)	470	470	470	470	470	470	471	472
1/2"	(12mm)	470	470	470	470	471	472	472	473
3/4"	(20mm)	470	470	470	470	471	472	473	473
1"	(25mm)	470	470	471	472	472	473	473	474
1 1/2"	(37mm)	471	471	471	472	473	474	474	474
2"	(50mm)	473	473	473	474	474	474	474	
2 1/2"	(62mm)	474	474	474	474	474			

Bias Tire Patch Selection

A. Only after the injury has been properly skived can the correct patch be selected.

B. When measuring the injury, always measure the longest damage of the top damaged ply.

C. Note the ply rating of the tire. (This can be found embossed into the sidewall of the tire).

D. Find the injury size on the Application Chart, read across the chart to find the correct patch based on the tire ply rating.



KEX Tire Repair

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